

Work Order ID 102513

May-27-13 2:51:53 PM

Ship Wednesday *102513*

RUSH

Page 1

Item ID: D3369-5

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Spacer

Start Date: 5/27/13

Start Qty: 10.00

10

Cust Item ID:

Required Date: 5/29/13

Req'd Qty: 10.00

10

Customer:

Reference:

Approvals:

Process Plan: ML5

Date: 13 05-27

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3369	B

100

0.00

100

Waterjet

Memo

0.00

FLOW CNC Waterjet

1- Cut as per dwg

Prog rev: B

Dwg rev: B

304.100"

2- Deburr

10 0 Ac / Jm3-5-27

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

10 0 Ac / Jm3-5-27

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Item ID: D3369-5

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Spacer

Start Date: 5/27/13 Start Qty: 10.00

10

Cust Item ID:

Required Date: 5/29/13 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC8- Inspect parts - second check	0.00							
120									
QC	Memo	0.00							
Quality Control									
150	Identify as per dwg & Stock Location: <u>5039</u>	0.00							
150									
Packaging	Memo	0.00							
Packaging									
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.00							
Quality Control									

Handwritten notes:
10
13-05-28
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13-05-28
u 13-05-28

Picklist Print

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Page 1

Work Order ID: 102513

102513

Parent Item: D3369-5

D3369-5

Parent Item Name: Spacer

Start Date: 5/27/13

Required Date: 5/29/13

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP REV:B 13.04.23 PER DWG REV.B DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304S12GA

Purchased

No

sf

98.1000

0.026316

M304S12GA

**

0.1

Ac Jm13-5-27

304/316 0.100" Sheet

Location

Loc Qty

Loc Code

MAT019

98.1

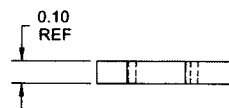
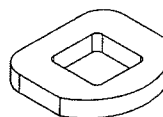
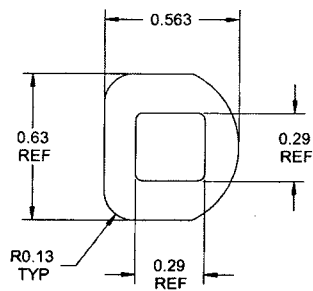
113062

88.67

113077

9.43

113077



D3369-5 SPACER

NOTES:

- 1) MATERIAL: AISI 304/316 SS SHEET, ANNEALED, 0.109 THICK (12 GAUGE)
PER ML-S-5059 OR AMS 5513/5524 (304/316) OR ASTM A240 OR ASME SA240
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: LESS THAN 0.01 lbs



102513 MJS
13-05-27

RELEASED
2013-04-22

DESIGN	MB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SPM		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3369	SHEET 4 OF 4
APPROVED		TITLE	SCALE
DE APPR.		BATTERY LOCK	NTS
DATE	13.04.05	COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

